

CIGARETTE SPECIFICATION

LOUISVILLE  
EVE 100 REGULAR SP  
BRAND CODE-05090 (STD)

EFFECTIVE DATE: 07/10/95  
STANDARD PRODUCTION

CIGARETTE LENGTH	:	99.0	MM	FTC TAR	:	14.5	MG/CIGT	14.0	- 14.9
TOBACCO ROD CIRCUM.	:	24.80	MM						
TOBACCO ROD LENGTH	:	72.0	MM						
FILTER LENGTH	:	27.0	MM						
TIPPING LENGTH	:	32.000	MM						
TOTAL R.T.D.	:	4.70	IN. H2O						
DILUTION TARGET	:	20.0	+/-	5.0 %					

TIPPING PAPER : 64MM X 3500M WHT W/FLORAL BDR KC236M2 12-448-A LASER PERF.

GLUE ROLLER/  
TIPPING INFORMATION : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -  
: BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/ DILUTION TYPE /BAND WIDTH/ TPR. CUT LENGTH/DRY PATCH SIZE  
24.00 PRE-PERF TIPPING 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : FULLER WB-3924-EL PVA 61-458-A  
: FINDLEY L8107 PVA 62-085-A

SEAM ADHESIVE : NATIONAL 25-1088 PVA 61-210-A

STD. FILLER - PACK O.V.: A0400 - 13.00% EVE REGULAR SP

CIGARETTE PAPER : 27.00MM X 6700M 46CU/0.6%/100% FLAX 10-775-A

INK : \*INK FOR PRINT DIE AND EXPORT OVERPRINTS\*  
: OCHRE FRY # 92839 (MK 9/MK 10/PROTOS) 60-508-A

PRINT DIE : EVE

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REASON FOR CHANGE : ADJUSTED TAR AND / OR NICOTINE RANGES TO CONFORM  
: TO CURRENT STANDARDS. NO OTHER CHANGES MADE.

PREPARED BY : ALLYSON M. MILBURN PRINTING DATE : 7/06/95  
PREPARATION DATE : 7/06/95 PRINTING TIME : 8:10:28

APPROVED BY: *Janice M Busic* SUPERCEDES SPECIFICATION DATED: 5/23/94

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